



11508
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D206-811-013
Job Sheet 187112



Part No: D206-811-013

Job Qty: 2 ea

Part Name: 206 A/B Replacement Engine Mount (S/N 2609 And Sub)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 1/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 9 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.19 AS PER IIN
REV.B DD VERF:JLM IPP REV:C 14.07.07 per chg002/ECN14-584 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/8/19	1/8/19	0.00	0.00	Start Up Stores/Pkg-1		DEC 12 2018
110	Packaging	2 pcs	1/8/19	1/8/19	0.00	0.00	Packaging1-3		DEC 12 2018
120	QC	2 pcs	1/8/19	1/8/19	0.00	0.00	QC4		DEC 12 2018
130	Packaging	2 pcs	1/8/19	1/8/19	0.00	0.00	Packaging3-1		DEC 12 2018
135	DC	2 pcs	1/8/19	1/8/19	0.00	0.00	DC		DEC 12 2018
170	QC21-FG	2 Ea	1/8/19	1/8/19	0.00	0.00	QC21		DEC 12 2018

Job BOM

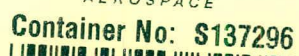
Part / Item	Component Name	Quantity	Operation	Container
D4880-041	206A/B FWD Leg Assembly, LH	2 Ea (1 ea)	90-Start up Operation	5136398
D4880-042	206A/B FWD Leg Assembly, RH	2 Ea (1 ea)	90-Start up Operation	5136423
D4881-041	206A/B AFT Leg Assembly, LH	2 Ea (1 ea)	90-Start up Operation	5135197
D4881-042	206A/B AFT Leg Assembly, RH	2 Ea (1 ea)	90-Start up Operation	5136371
D4882-041	206A/B Leg Assembly LH	2 Ea (1 ea)	90-Start up Operation	5133370
D4882-042	206A/B Leg Assembly RH	2 Ea (1 ea)	90-Start up Operation	5133367

Job Allocations

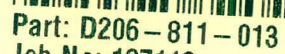
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4880-041	2	0	0
	D4880-042	2	0	0
	D4881-041	2	4	0
	D4881-042	2	1	0
	D4882-041	2	3	0
	D4882-042	2	3	0

Part Specifications

Specifications could not be found.



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Job No: 187112

Serial No/Batch: S137296

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH14-17-Issue 1, FAA STC SR0346!

REFERENCE ONLY**Table 2. – Fastener Torque**

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 T₂	90	10.2
5/16-24 3/8-24 T₁	125-145	14.1-16.4

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the D206-811-011/-013 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-011 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 661-671, 716-2608, 39998 and Sub)	1.9 lb 0.86 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	257 in-lb 3.0 m-kg
D206-811-013 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 2609 and Sub)	1.7 lb 0.77 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	230 in-lb 2.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D206-811-011	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 661-671, 716-2608, 39998 and Sub)
	X	D206-811-013	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 2609 and Sub)
1		D4878-041	FWD LEG ASSY, LH
1		D4878-042	FWD LEG ASSY, RH
1		D4879-041	AFT LEG ASSY, LH
1		D4879-042	AFT LEG ASSY, RH
1		D4928-041	LEG ASSY, LH
1		D4928-042	LEG ASSY, RH
	1	D4880-041	FWD LEG ASSY, LH
	1	D4880-042	FWD LEG ASSY, RH
	1	D4881-041	AFT LEG ASSY, LH
	1	D4881-042	AFT LEG ASSY, RH
	1	D4882-041	LEG ASSY, LH
	1	D4882-042	LEG ASSY, RH

REFERENCE ONLY

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Revision: **B**

Date: 14.05.07

RECEIVED ONLY

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Change Record

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Part Number: D206-811-013

Description: REPLACEMENT ENGINE MOUNT, 206A/B

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